



**Product Data Sheet &
General Processing Conditions**

RTP 3400 G-330
Liquid Crystal Polymer (LCP)
Glass Fiber
UL94 V-0



PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Specific Gravity	1.63	1.63	D 792
Molding Shrinkage			
1/8 in (3.2 mm) section	0.0002 - 0.0010 in/in	0.02 - 0.10 %	D 955
Water Absorption, 24 hrs @ 23°C	0.100 %	0.100 %	D 570

MECHANICAL

Impact Strength, Izod			
notched 1/8 in (3.2 mm) section	4.0 ft-lbs/in	214 J/m	D 256
unnotched 1/8 in (3.2 mm) section	19.0 ft-lbs/in	1014 J/m	D 4812
Tensile Strength	20000 psi	138 MPa	D 638
Tensile Elongation	2.0 - 4.0 %	2.0 - 4.0 %	D 638
Tensile Modulus	2.00 x 10 ⁶ psi	13790 MPa	D 638
Flexural Strength	22000 psi	152 MPa	D 790
Flexural Modulus	1.80 x 10 ⁶ psi	12411 MPa	D 790

ELECTRICAL

Dielectric Strength, S/T, in oil	900 VPM	35.4 kV/mm	D 149
Dielectric Constant, 1 MHz, Dry	3.6	3.6	D 150
Dissipation Factor, 1 MHz, Dry	0.0330	0.0330	D 150

THERMAL

Deflection Temperature			
@ 264 psi (1820 kPa)	485 °F	252 °C	D 648
Ignition Resistance*			
Flammability	V-0 @ 0.024 in	V-0 @ 0.6 mm	UL94
Flammability	5VA @ 1/16 in	5VA @ 1.5 mm	UL94

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	12000 - 18000 psi	83 - 124 MPa
Melt Temperature	630 - 690 °F	332 - 366 °C
Mold Temperature	150 - 250 °F	66 - 121 °C
Drying	8 hrs @ 300 °F	8 hrs @ 149 °C
Dew Point	-20 °F	-29 °C

PROCESSING NOTES

The key to successfully molding this material is to start mold open cycles as soon as the screw reaches its retracted position.